



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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2

D3391-025
Job Sheet 168621-A



Part No: D3391-025

Job Qty: 1 ea

Part Name: Aft Tube Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/20/17

Job Tracking No:

Due Date: 11/30/17

Created By: Linda Lacelle

Type: SOLD

Description:

Customer: Falcon Aviation Services (CFALC01)

PO Box 62030 Abu Dhabi, United Arab Emirates ph:011 971 50 445 0187 fx:+971 2 444 0022.

Note: DWG REV J SHEETS 9,10,11 IPP Rev B 06-02-07 ECN773 dwg rev. D EC IPP Rev:C 06-03-28 Update
Manuf. Instructions JLM IPP rev D 07.03.20 revF dwg EC IPP rev E 07.11.07 rev G dwg ecn 1053p EC verified
by: DD IPP Rev:F 07-11-13 ECN 1056 DD verified by: EC IPP Rev:G 08-09-10 revH as per dwg DD verified
by:EC IPP Rev:H 11.11.14 AS PER REV.I DD verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/29/17	11/29/17	0.00	0.00	Start Up Crosstubes		PMP
100	Mori Seiki	1 pcs	11/29/17	11/29/17	2.49	4.17	Mori Seiki TL-40		PMP
110	QC	1 pcs	11/29/17	11/29/17	0.00	0.00	QC2		PMP
112	QC	1 pcs	11/29/17	11/29/17	0.00	0.00	QC5		38
120	CNC Vertical Machining	1 pcs	11/29/17	11/29/17	0.00	2.63	HAAS 1		9-88
130	QC	1 pcs	11/29/17	11/29/17	0.00	0.00	QC2		Kt 17-12-03
140	QC	1 pcs	11/29/17	11/29/17	0.00	0.00	QC8		Kt 17-12-03
150	Skidtubes	1 pcs	11/29/17	11/29/17	0.00	1.03	Skidtubes		17/12/104
160	CNC Bend Skidtubes	1 pcs	11/29/17	11/29/17	0.00	1.33	CNC Bend Skidtube	4.275	M6G
170	QC	1 pcs	11/29/17	11/29/17	0.00	0.00	QC5		BE
180	Skidtubes	1 pcs	11/29/17	11/29/17	0.00	1.03	Skidtubes		BE
190	QC	1 pcs	11/29/17	11/29/17	0.00	0.00	QC5		BE M6G 17-12-14
200	HandFinish	1 pcs	11/29/17	11/29/17	0.00	0.58	HandFinish1		17-12-14
210	QC	1 pcs	11/29/17	11/29/17	0.00	0.00	QC7		2017-12-19 78
220	Skidtubes	1 pcs	11/29/17	11/29/17	0.00	1.41	Skidtubes		17-12-14
230	QC	1 pcs	11/29/17	11/29/17	0.00	0.00	QC5		AP 2017/12/20/M
235	HandFinish	1 pcs	11/29/17	11/29/17	0.00	0.58	HandFinish2		18-1-11
240	SprayPaint	1 pcs	11/29/17	11/29/17	0.00	0.25	Spray Paint	Outsource	BE 18/01/11
250	QC	1 pcs	11/29/17	11/29/17	0.00	0.00	QC14		AT 18/01/06
260	HandFinish	1 pcs	11/30/17	11/30/17	0.00	0.58	HandFinish4		18-02-07
270	QC	1 pcs	11/30/17	11/30/17	0.00	0.00	QC5		18-02-09
280	Packaging	1 pcs	11/30/17	11/30/17	0.00	0.00	Packaging3		38
290	QC21-SA	1 Ea	11/30/17	11/30/17	0.00	0.00	QC21		9-88

Part Op 100 - Turn as per Folio FA599 Rev: AA & Dwg D3391 Rev: 5 ***ensure steady rest is turning true***REMOVE

Descriptions: STEADY REST AND MACHINING MARKS***

120 - 1-Machine as per Folio FA 599 Rev: ____ & Dwg D3391 Rev: ____

140 - ***INSPECT INSIDE BORE***

150 - 1-Drill (PILOT HOLE) aft cap holes per Dwg D3391 using DT8803

160 - Form as per Dwg D3391 Using Bend Prog 3391025 4.275

DART
AEROSPACE
S014180

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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com



Aft Tube Assembly

PART NO: D3391 - 025
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/27/17

Job No: 168621 - A

180 - 1-Open Aft cap pilot hole to .208" as per Dwg D3391 2-Drill float bag holes using DT8809 as per Dwg D3391(Holes marked "A" Only. 3-Drill wearplate holes as per Dwg D3391 using DT8878(Mid Tube) & DT8217 Wearplate Jig. *****Do Not Open To Finished Size***** 4-Drill Wearshoe holes as per DWG D3391 using DT8939 locating from 2 previously drilled aft wearplate holes. 5-Open wearplate holes to 0.297" and c'bore as per dwg D3391 6-Open up all float bag holes to 0.328" and c'sink as per Dwg D3391. 8- Scribe batch # on fwd end

220 - 1- Instal spacers as per dwg D3391 A/R Magnabond 6398 Batch: M137712 exp. date : 2018/01 cure time 12hrs as per QSI0015 2- Grind crossbolts flush 3- Back drill using #9 drill 4- Touchup Magnabond 5- Deburr

235 - AND REALODINE AS PER PAR09-043

240 - PRIME AS PER DWG AND QSI005 4.2.1.3.3

260 - 1-Install inserts as per Dwg D3391 2-Install Aft Cap as per Dwg D3391 A/ R Sikaflex-241/-291 M138631 Sikaflex expiry date: 01/01 3- INSTALL WEARPLATES AS PER DWG

290 - 5- Detail DD, open (5) forward wearplate holes 0.375", then use DT10247 and drill holes for nutplates and c'sink. 6-Open wearplate holes to 0.297" and c'bore as per dwg D3391. ***SIX FARTHEST AFT HOLES ONLY*** 7-Open up all float bag holes to 0.328" and c'sink as per Dwg D3391. 8-Deburr 9- Scribe batch # on fwd end

000633

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D6014-090 <u>B139426</u>	1	36	0	0
220-Skidtubes	D3670-4-200 <u>B165393</u>	4	78	0	0
260-HandFinish	ALS4-1032-130 <u>5007234</u>	8	12,374	0	0
	D4095-047 <u>5025094</u>	1	2	0	0
	D4095-049 <u>5018296</u>	1	28	0	0
	MS20601-AD4W35 <u>016824</u>	12	47	0	0
	MS20601-AD4W7 <u>M137148</u>	8	305	0	0
	MS21075L5 <u>5004858</u>	10	672	0	0
270-QC	ALS4-1032-225 <u>5007280</u>	4	1,836	0	0
	AN3C4A <u>5019384</u>	6	1,343	0	0
	AN3C5A <u>5019396</u>	4	283	0	0
	D2646 <u>F164005</u>	1	152	0	0
	D3672-1 <u>F160071</u>	2	1,741	0	0
	NAS1149C0332R <u>5019380</u>	10	3,709	0	0

Part Specifications

Specifications could not be found.

DART AEROSPACE LTD		Work Order: 168621-A
Description: Float Skidtube (412)		Part Number: D3391-3
Inspection Dwg: D3391	Rev: J	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Lathe Section						
14.000	+/-0.010	14.0	✓		TAPE	
3.500	+/-0.010	3.501	✓		VERN 08	
Ø3.200	+/-0.010	3.196	✓			
Ø3.750	+/-0.010	3.750	✓			
30° x 0.060 chamfer	+/-0.010	30° x 0.60	✓		↓	
88.93	+/-0.030	88.93	✓		TAPE	

Measured by: PMP	Date: 2017-11-27
Audited by:	Date:

HAAS Section						
1.526	+0.000/-0.030	1.510	✓		K+-05	vern
7.500	+/-0.010	7.500	✓		" "	" "
27.750	+/-0.010	27.750	✓		TAPE	✓
31.750	+/-0.010	31.750	✓		" "	
35.250	+/-0.010	35.250	✓		" "	
3.300	+/-0.010	3.300	✓		K+-05	vern
0.200	+/-0.010	0.200	✓		" "	" "
3.520	+/-0.010	3.520	✓		AG-10	micro
0.687	+0.010/-0.000	0.689	✓		K+-05	vern
R0.062	+/-0.010	0.0625	✓		R2-G	✓
Ø0.484	+0.005/-0.001	0.486	✓		K+-05	vern

Measured by: DAS 1K+	Date: 17-12-03
Audited by: 9-89 7/12/04	Date: 17/12/04

Rev	Date	Change	Revised by	Approved
A	06.04.24	New Issue P/O D3391-015/-025	KJ/JLM	
B	06.06.19	Dwg revision update	KJ/JLM	
C	07.04.20	Ø0.208 dimension removed	KJ/JLM	
D	07.09.06	0.400 dimension removed	KJ/JLM	
E	07.11.23	Dwg Rev. updated	KJ/EC/DD	
F	09.04.27	Dimensions updated per Rev H and NCR09-028	KJ/JLM	
G	09.11.16	Dimension 0.200 removed	KJ	
H	11.06.21	Dimension 44.995 removed	KJ	
I	12.05.15	Dwg Rev updated	KJ	
J	12.05.23	Dimension updated	KJ	
K	12.10.15	88.93 dimension removed	KJ	
L	12.11.28	88.93 dimension added	KJ	
M	16.06.23	Dimensions updated per Rev J	KJ	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

DQA: _____ Date: _____



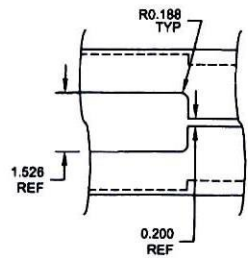
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

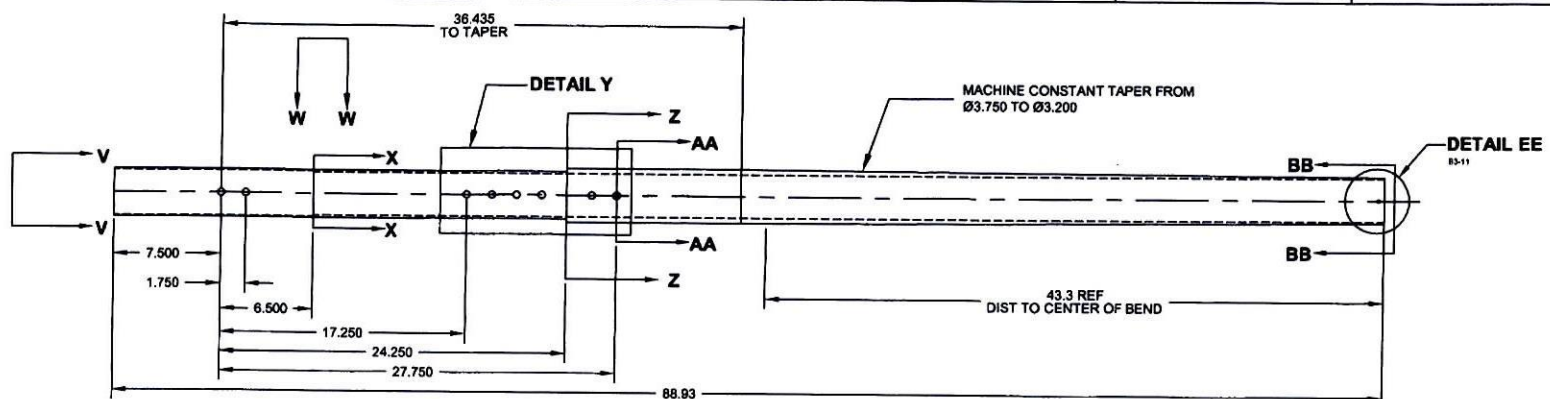
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval		
Description Work Order Deviation				Disposition				Completed By	
1. 100% of the parts 2. 100% of the parts 3. 100% of the parts 4. 100% of the parts 5. 100% of the parts 6. 100% of the parts 7. 100% of the parts 8. 100% of the parts 9. 100% of the parts 10. 100% of the parts								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : _____			

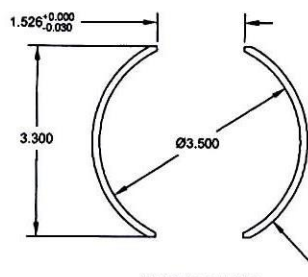
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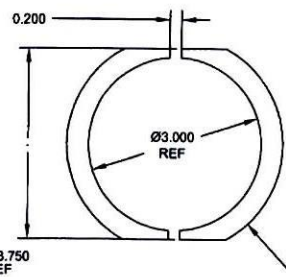
VIEW W-W
SCALE 4X



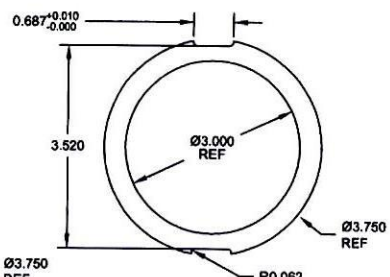
D3391-3 AFT DRILLING AND CUTTING DETAIL
(MAKE FROM D6014-090)



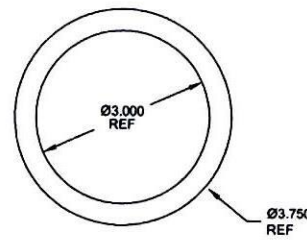
SECTION V-V
SCALE 4X



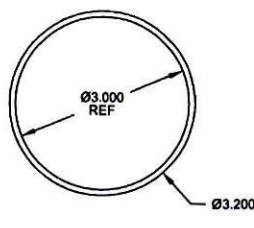
SECTION X-X
SCALE 4X



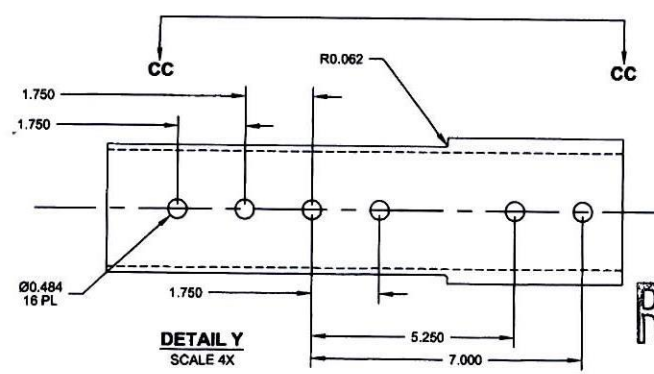
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SCALE 4X



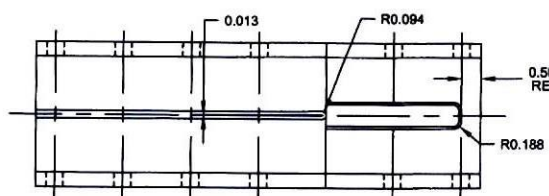
SECTION AA-AA
SCALE 4X



SECTION BB-BB
SCALE 4X



DETAIL Y
SCALE 4X



VIEW CC-CC

RELEASED
2016-04-28

DESIGN	PH	DART AEROSPACE USA, INC	
DRAWN	ML	EUGENE, OR	
CHECKED	CP	DRAWING NO.	REV. J
MFG. APPR.	<i>[Signature]</i>	D3391	SHEET 10 OF 11
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	412 FLOAT SKIDTUBE	NTS
DATE	16.01.14	COPYRIGHT © 2005 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

8 7 6 5 4 3 2 1

DQA: _____ Date: _____

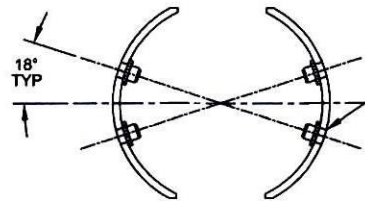


WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER : _____							

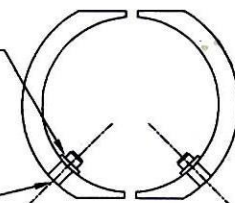


SECTION S-S
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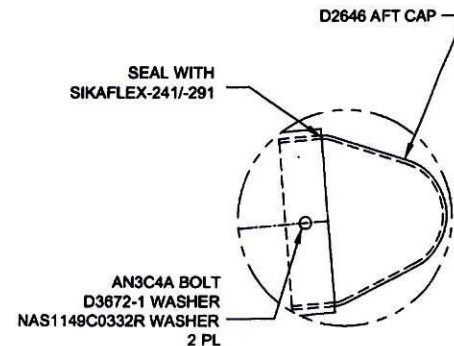
DRILL $\varnothing 0.391$
CBORE $\varnothing 0.516 \times 0.040$ DEEP
INSTALL ALS4-428-165 INSERT
4 PL

MS21075L5 NUTPLATE
REF

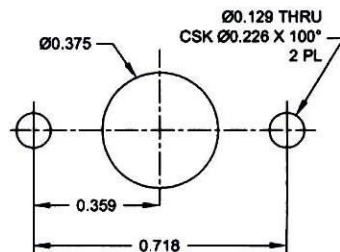
USE DT8217 DRILL TEMPLATE
TO LOCATE HOLES AND OPEN
TO $\varnothing 0.375$



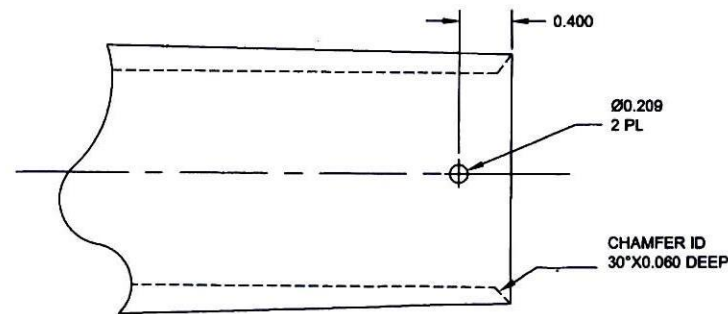
SECTION T-T
SCALE 5X
5 PL



DETAIL U
SCALE 5X



DRILLING DETAIL DD
SCALE 10X



DETAIL EE
SCALE 2X

NOTES:
1) USE INDUSTRY STANDARD NUT PLATE DRILL JIG IF REQUIRED.

RELEASED
2016-04-28

DESIGN	PH	DART AEROSPACE USA, INC	
DRAWN	ML	EUGENE, OR	
CHECKED	CP	DRAWING NO.	REV. J
MFG. APPR.		D3391	SHEET 11 OF 11
APPROVED		TITLE	SCALE
DE APPR.		AFT TUBE ASSEMBLY	NTS
DATE	16.01.14	COPYRIGHT © 2005 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐			FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : _____					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038933

Supplier: ATE003-VC
Atelier Debosselage
358 Principale
Calumet
QC
J0V 1B0 Canada
Phone: 819 242 5633

PO No: PO038933
PO Date: 2/2/18
Due Date: 2/5/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	168941	D3391-021	Fwd Tube Assembly	Firmed	2/5/18	1 pcs	0 pcs	1 pcs	\$125.00/pcs AT 18/02/06	\$125.00
2	168617-A	D3391-021	Fwd Tube Assembly	Firmed	2/5/18	1 pcs	0 pcs	1 pcs	\$125.00/pcs	\$125.00
3	168760-A	D3391-021	Fwd Tube Assembly	Firmed	2/5/18	1 pcs	0 pcs	1 pcs	\$125.00/pcs 18/02/02 mdf	\$125.00
4	168619-B	D3391-023	Mid Tube Assembly	Firmed	2/5/18	1 pcs	0 pcs	1 pcs	\$125.00/pcs AT 18/02/06	\$125.00
5	168761-A	D3391-023	Mid Tube Assembly	Firmed	2/5/18	1 pcs	0 pcs	1 pcs	\$125.00/pcs 18/02/02 mdf	\$125.00
6	168761	D3391-023	Mid Tube Assembly	Firmed	2/5/18	1 pcs	0 pcs	1 pcs	\$125.00/pcs AT 18/02/06	\$125.00
7	168621-C	D3391-025	Aft Tube Assembly	Firmed	2/5/18	1 pcs	0 pcs	1 pcs	\$125.00/pcs AT 18/02/06	\$125.00
8	168621-A	D3391-025	Aft Tube Assembly	Firmed	2/5/18	1 pcs	0 pcs	1 pcs	\$125.00/pcs AT 18/02/06	\$125.00
9	168621-B	D3391-025	Aft Tube Assembly	Firmed	2/5/18	1 pcs	0 pcs	1 pcs	\$125.00/pcs 18/02/02 mdf	\$125.00
10	169228-B	D350-636-011	Skidtube LH, Std Wearplates, DART (Apical) Cylindrical/Aerazur Float Comp.	Firmed	2/5/18	1 pcs	0 pcs	1 pcs	\$225.00/pcs AT 18/02/06	\$225.00
11	169228	D350-636-011	Skidtube LH, Std Wearplates, DART (Apical) Cylindrical/Aerazur Float Comp.	Firmed	2/5/18	1 pcs	0 pcs	1 pcs	\$225.00/pcs 18/02/02 mdf	\$225.00
12	169856	D350-636-011	Skidtube LH, Std Wearplates, DART (Apical) Cylindrical/Aerazur Float Comp.	Firmed	2/5/18	1 pcs	0 pcs	1 pcs	\$225.00/pcs 18/02/02 mdf	\$225.00
13	167569	D350-636-012	Skidtube RH, Std Wearplates, DART (Apical) Cylindrical/Aerazur Float Comp.	Firmed	2/5/18	1 pcs	0 pcs	1 pcs	\$225.00/pcs AT 18/02/06	\$225.00
14	167568-A	D350-636-012	Skidtube RH, Std Wearplates, DART (Apical) Cylindrical/Aerazur Float	Firmed	2/5/18	1 pcs	0 pcs	1 pcs	\$225.00/pcs AT 18/02/06	\$225.00



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PURCHASE ORDER PO038933

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
			Comp.							
✓ 15	167302-B	D350-636-015	Skidtube LH, Run-on Landing Wearplates, DART(Apical) Cylind./Aerazur Float Comp.	Firmed	2/5/18	1 pcs	0 pcs 1x	1 pcs	\$225.00/pcs 18/02/02	\$225.00 ms
✓ 16	167302	D350-636-015	Skidtube LH, Run-on Landing Wearplates, DART(Apical) Cylind./Aerazur Float Comp.	Firmed	2/5/18	1 pcs	0 pcs 1x	1 pcs	\$225.00/pcs At 18/02/06	\$225.00
✓ 17	167339	D350-636-016	Skidtube RH, Run-on Landing Wearplates, DART(Apical) Cylind./Aerazur Float Comp.	Firmed	2/5/18	1 pcs	0 pcs 1x	1 pcs	\$225.00/pcs 18/02/02	\$225.00 ms
Grand Total:									\$2,925.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 2/2/18 10:21 AM dart.baker.diane